

ETEK AUTOMATION SOLUTIONS

PRESENTATION

Update 20/03/2024















ETEK

Products & Solutions

Factory

FAS

TOTAL

SOLUTIONS

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Educati raning Sol

ETS



- 1. Assembly
- 2. Packaging
- 3. Fabrication
- 4. Robotic Applications
- 5. Auxiliary Equipment
- 6. Smart Factory
- 7. Intralogistics

ETS – EDUCATION TRAINING EQUIPMENT

- . Training equipment for Universities,
- Colleges and Vocational schools
- 2. Training Automation



- Automated Parking Solutions (Car, Motorbike)
- 2. EV Charger
- 3. Vending Machine
- 4. Lifting equipment









Life/Utilitie omation Soli







INTRALOGISTICS SOLUTIONS

Ver: 2.0



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Intralogistics

ETE TOTAL AUTOMATION SOLUTI

Overview

ETEK offers extensive expertise in Material Handling solutions, employing robots, gantries, conveyors(on floor/ overhead), EMS (Electrified monorail system), RGV, AGV's, high bay warehouses with rack supported buildings in precoated sheets/insulating panels and other solutions to meet the application and our customer's needs. Our turnkey solutions cover the following area

Customer & Partner













Intralogistics Process







TOTAL AUTOMATION SOLUTIONS

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Process 1 Receive Solutions



Overview

- Responsible for receiving and validating new goods from suppliers or from the production area.
- Carry out quality checks and inventory checks
- Identify and assign product identifiers







Applications for all industry sectors.



TOTAL AUTOMATION SOLUTIONS

Auto scan barcode by Vision





Continuous Inkjet Printer







16



Quality check by Vision







Conveyor Systems







Overview

 Conveyor will make it easier to automate your processes and facilitate a more efficient and cost-effective.



R-





AGV/AMR Collaborating with COBOT





- Payload: 3 20 kg
- Max speed: m/minutes
- Char0ging station : automatic and manual
- Repeatability: ± 10 mm
- Radius turning: 750 mm

R.

- Protective area of AGV: <= 3 m</p>
- Connection: RF/ Wi-Fi
- Navigation method: QR Code ; SLAM; Magnetic guidance



- \triangleleft
- Electronics
- Consumer goods
- Mechanical
- Logistics



Process 2 Transport Solutions



Overview

- Transportation process, transporting products to the destination address or moving between other areas in the factory
- Make sure goods are in the right place, at the right time.







Vertical Lift





Overview

 Makes it possible to have products entering or discharging at any floor level while still just using one vertical movement In this way products e.g. can be elevated and lowered at the same time.





AGV Carton Supply Solution



Products





- Consumer Packed Goods
- Logistic









Requirement:

- Supply carton on trolley for 4 manufacturing lines
- Number of trolley: 9 unit
- Cycle time 5.5 mins

Solution:

- Using magnetic AGV and QR code AGV
- Customize trolley
- Wifi communication
- Central control system

Benefits:

- Reduce the number of operating workers. Only need 1 worker
- · Providing carton boxes at the supermarket.
- · Increase the number of cartons stored at the carton erector machine.
- Save space for raw material pallets at the production line

Specifications



Magnetic AGV

- Payload: 500/1000kg
- Speed: 0-45 m/minute
- Navigation: magnetic •
- Battery: Lithium (8h)

QR code AGV

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- Payload: 500/1000kg
- Speed: 0-60 m/minute
- Navigation: QR code
- Battery: Lithium (8h)









AGV Spare Part Supply Solution

Overview

Requirement:

- Supply spare part on trolley from warehouse to manufacturing line (49 positions)
- Frequency: 346 tray /day
- Connect AGV system to warehouse management system

Solution:

- Using Slam AGV
- Flow trolley with auto load/unload design
- Wifi communication
- Central control system, fleet management software

Benefits:

- Auto supply products follow the warehouse management system
- Increase productivity
- Reduce human error in the process



Specifications



Magnetic AGV

Payload: 500/1000kg Speed: 0-45 m/minute

- Navigation: magnetic
- Battery: Lithium (8h)





Xe tự hành AGV (Automation Guided Vehicle) là loại xe sử dụng các công nghệ dẫn đường để vận chuyển hàng hóa, nguyên vật liệu đến những địa điểm đã được đánh dấu sẵn mà không cần đến sự can thiệp của con người.













AGV Pallet Tranfer Solution

Overview

Requirement:

• Supply empty pallets to the pallet dispenser and transfer full pallet to the conveyor

Solution:

- Using Laser forklift AGV and Slam AGV
- Palletizing system
- Wifi communication
- Central control system

Benefits:

- Reduce the number of operating workers.
- Transfer heavy pallet to buffer
- Save space for raw material pallets at the production line
- Reduce cycle time





Specifications



Laser forklift AGV

- Payload: 1600 kg
- Speed: 0-72 m/minute
- Lifting hight: 1200mm
- Navigation: Laser
- Battery: Lithium (8h)

Slam AGV

- Payload: 800 kg
- Speed: 0-45 m/minute
- Navigation: Slam
 - Battery: Lithium (8h)





Products





 Consumer Packed Goods
Logistic







AGV Battery Pack Transfer Solution



Products

Industry

Automotive

Overview

Requirement:

- Transfer battery pack from buffer to charging station
- Product: L2674xW1750 2000 Kg **Solution:**
- Using laser forklift truck AGV
- Customize trolley
- Automatic charging station
- Central control system
- ETEK tray for holding batteries

Benefits:

- Transfer heavy products rapidly, stably and safely
- Full fill cycle time requirement
- Save space for the warehouse
- Product data management

Specifications



Magnetic AGV

- Payload: 2000 kg
- Max speed: 72 m/minutes
- Lifting hight: 5700 mm
- Battery: Lithium (8h)











AGV Battery Housing Transfer Solution



Products









Automotive



Requirement:

- · Transfer battery pack from buffer to charging station
- Product: L2674xW1750 2000 Kg

Solution:

- Using laser forklift truck AGV
- Customize trolley
- Automatic charging station
- Central control system
- ETEK tray for holding batteries

Benefits:

- Transfer heavy product rapidly, stably and safe
- Full fill cycle time requirement
- Save space for the warehouse
- Product data management



Magnetic AGV

- Payload: 500/1000kg
- Speed: 0-45 m/minute
- Navigation: magnetic
- Battery: Lithium (8h)





PALLET WENCH

002





AGV Loading/Unloading Solution

Overview

Requirement:

- Transfer product to the production line
- Auto loading/unloading

Solution:

- Using Magnetic conveyor AGV
- Integrate conveyor system on AGV
- Automatic charging station
- Central control system

Benefits:

- Transfer heavy product rapidly, stably and safe
- Full fill cycle time requirement
- Save space for the warehouse











Specifications

Magnetic Conveyor AGV

- Payload: 1000kg
- Speed: 0-45 m/minute
- Navigation: magnetic
- Battery: Lithium (8h)









Smart Conveyor System







Process 3 Storage Solutions



Overview

- Focus on space optimization, inventory management and stock preparation.
- Take care of internal shipping, order management, and inventory control.
- Automation in this process improves efficiency, reduces costs, and ensures the supply chain operates efficiently.

Products







AS/RS Stacker Crane Warehouse





Overview

- AS/RS Stacker crane warehouse
- Type: Selective double deep
- Capacity: 3,200 lots _____
- Throughput: up to 150 pallets/hour
- Height: 8m (up to 40m)
- Dimension: (L)35 x (W)10 m
- Payload: 1,200 kg





- FMCG
- Consumer goods
- Logistics
- F&B









- 1. Stacker crane machine
- 2. AGV
- 3. Conveyer buffer
- 4. Size and weight checking stations





Kardex Megamat 650





Megamat 650

- For heavy loads of up to 650 kg per carrier
- The Kardex Megamat 650 works well in a variety of different areas.
- For instance, it integrates into the production process in several ways.



Specifications

Unit dimensions

- Width : 1,975 to 4,275 mm
- Height :2,360 to 10,010 mm
- Depth : 1,311 to 1,711 mm Tray dimensions
- Standard technical data, other sizes possible on request.
- Pay load : 650 kg

ETE



Products & Industry



- Spare parts management
- SMD handling
- (SMD reels and increases the access accuracy rate)







Detail Equipment

- 1. Access Opening
- 2. Multipurpose, customizable
- carrier system
- 3. Personal protection light curtain
- 4. Personal protection light curtain
- 5. Multi -touch operator panel
- 6. Software architecture TIC platform



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Kardex Shuttle XPlus





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Shuttle XP 1000

 The Kardex Shuttle 1000 is ideal for efficiently storing and retrieving heavy tools, components or spare parts

(ô) Specifications

Unit dimensions

- Width : 1,580 to 4,380 mm
- Height :2,550 to 20,050 mm
- Depth : 2,363 to 4,343 mm Tray dimensions
- Width : 1,250 mm to 4,050 mm
- Depth : 610 mm to 1,778 mm
- Max load : 1000 kg

Products & Industry

- Spare parts
- Maintenance and repairs
- Tools and die
- Fixtures
- Fasteners
- Finished goods
- Buffer storage







••• Detail Equipment

1. Extractor

- 2. Lift door
- 3. Shelf rail modules
- 4. Safety light grid

Options

- 1. Barcode Scanners
- 2. Conveyor technology
- 3. Lifting equipment
- 4. Robot connection



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Process 4 Picking Solutions



Overview

- Optimize selection of goods from the warehouse to prepare for packaging or shipping.
- Robot applications or automatic systems support process optimization to minimize errors and save time.

Products



Industry



Pick and Place by Delta Robot





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FMCGLogistics

Overview

- Speed: 140 bpm
- Power: 3 phase, 380V, 50HZ.

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- Pneumatic pressure 0.5 ~ 0.6 Mpa.
- Robot: 4/5 axis
- Maximum bottle dimension: 1400 ml
- Minimum bottle dimension: 200 ml
- Filling rate to filling machine: 100%





1. Delta Robot

- 2. Hopper
- 3. Conveyor tracking
- 4. Vision tracking
- 5. Gripper
- 6. Puck conveyor
- 7. Screw control puck
- 8. Electrical controller





Process 5 Packing Solutions



- Packaging processes help optimize transportation, reduce costs, increase accuracy, enhance branding, and increase flexibility.
- Supports inventory management and storage more easily.










Overview

- Model: AP012F.D0350
- Process: Secondary packing
- Application: Carton eretor
- Technical: Machine vision
- Speed: 20 cpm
- Power 3 phase, 380V, 50HZ.
- Pneumatic pressure 0.5 ~ 0.6 Mpa.
- Cycle time: 17.3 s/Pc
- Table height: 850 ± 100mm
- Noise level: < 80 dB</p>
- Data bag size : L33- 75 x W17- 30 mm





- FMCG
- Consumer
- Logistics















Case Packer







Overview

- Application: Packaging –Case packer
- Technical: Servo robot
- Speed: 140 bpm
- Power 3 phase, 380V, 50HZ.
- Pneumatic pressure 0.5 ~ 0.6 Mpa.
- Robot: 4 axes
- Maximum bottle dimension: 1400 ml
- Minimum bottle dimension: 200 ml





- FMCG
- Consumer
- Logistics



Case Packer

Overview

- Application: Case packer
- Production capacity : 200 cell per min
- Product: Cylindrical Battery
- Scope: ETEK provide
 - Design, Assembly, Installation and • commissioning

62

- Technology:
 - Clutch conveyor •
 - Computer vision checking
 - Data connection and printing
 - Industrial robot palletizer

Product





Industry

- Electronics component
- Battery manufacturing











Process

- 1. Corrugated tray forming
- 2. Plastic tray inserter
- 3. Quantity check
- Shrink wrapping machine 4.
- Outer box wrapping 5.
- Robot Palletizer 6.
- Strapping and corner applicator 7.
- 8. Stretch wrapping machine
- 9. Pallet dispenser









Outer box wrapping machine





Overview

- Model: AP012F.D0350
- Application: wrapping box
- Technical: Servo driver
- Speed: 17.3 s/Pcs
- Voltage 3 phase, 380V, 50HZ.
- Machine capacity: 3KW
- Air supply: 0.5 0.6 Mpa.
- Cover capacity: ≥ 210 covers, 105 covers/side.
- Model size: 2800 x 3400 x 2000 mm
- Working height: 850 ± 100mm











- Electronics component
- Battery manufacturing
- Logistics
- FMCG



1. Conveyor belt 2. HMI Siemens/Schneider 3. Alarm beacons







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Palletizer







Overview

- Application: Robot palletizer 4 In 4 Out
- Production Details : 40 bpm
- Product: Carton package
- Scope: ETEK provide
 - Design, Assembly, Installation and commissioning
- Technology:
 - Robot palletizer
 - Automatic adjustable tool

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- FMCG
- Consumer
- Logistics







1. Pallet dispenser

- 2. Robot Palletizer
- 3. Strapping and corner applicator
- 4. Stretch wrapping machine





Process 6 Shipping





Overview

- The main activities in delivery are sorting and loading.
- In the process, an information processing system, identifying and assigning a new identifier to the product, is indispensable, ready to deliver the product to customers.







Applications for all industry sectors.



Conveyor Systems







Overview

 Conveyor will make it easier to automate your processes and facilitate a more efficient and cost-effective.



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Applications for all industry sectors.



PRINT AND APPLY LABELING MACHINES





Print and Apply Labeling

- Model: 2200 Series
- Application: Print and Apply labeling to pallets / boxes



- Printing resolution: 200 dpi
- Print speed: 300mm/s
- Label dimension: W178x R350 mm
- Ribbon length: 660 mm
- wattsDust/humidity protection rating: IP 54





- Consumer goods
- Plastic components



1. HMI controller

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- 2. Print head
- 3. Auto apply labeling 4. CoLOS software
- 5. Printer supports









Identify products by Vision





Operator

Software







- Device management and control.
- Location identifier.
- Manage and identify products and raw materials.
- Interact with users
- Logic about classification, selection, implementation process flow, implementation plan,...
- Collect data, and report or transfer necessary signals and information to SAP or available management systems

7 Products





Applications for all industry sectors.



MES - MANUFACTURING EXECUTION SYSTEM





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MES/MoM overview

MES is a core solution that help to operate factory in total. The production will be handled from input to output with co-operation of all productions team in real-time

Functionalities

- Production model management (Machine, manual labor, production layout)
- Production method management (BoM, Recipe)
- Material management
- Work-order management
- Quality control (IQC, OQC, PQC, FQC, SQC)
- Production visualization with real-time data
- Report & dashboard





- 1. Core MES software module
- 2. IT infrastructure
- 3. Manufacturing control system integration platform
- 4. Peripheral devices
- 5. API or specific interface







MIS – MANUFACTURING INFORMATION SYSTEM



MIS overview

 The solution provide managers of factory all the necessary information of production in real-time

Functionalities

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- Production model management
- Data integration with production system or shop-floor
- Data analytics model implementation: OEE, KPI calculation
- Production real-time visualization
- Reports & dashboard





G → S 🗟 OPERATOR 💥 🕒

Entered amount: 10 Sensor reading: 10730 p

System Components

- 1. MIS software module
- 2. IT and connectivity infrastructure
- 3. Data acquisition and analytics software
- 4. Predictive equipment
- 5. Manufacturing control system integration platform
- 6. Peripheral devices
- 7. API or specific interface



77%

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🗄 Amount 🔥 Scrap 🖃

MMS – MACHINE MANAGEMENT SYSTEM





MMS/EAM overview

 The system provide the capability to handle the maintenance and assets management with best performance

Functionalities

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- Plan/job management
- Maintenance procedures management
- Equipment/Assets' maintenance profile management
- Maintenance teams management
- Execute the advance maintenance strategy



Partners & Industry Picor odooo ADVANTECH Microsoft Azure Microsoft Azure Microsoft Azure Microsoft Azure Microsoft Azure Heavy industries: steel. cement, mining,... 3C FMCG Oil & Gas Pulp & Paper, Textile Automotive







- 1. MMS software module
- 2. IT and connectivity infrastructure
- 3. Data acquisition and analytics software
- 4. Predictive equipment
- 5. Manufacturing control system integration platform
- 6. Peripheral devices
- 7. API or specific interface





WMS – WAREHOUSE MANAGEMENT SYSTEM





WMS overview

 The system provide the capability to handle the all the storage process of the materials and all the operation activities in the warehouse.

Functionalities

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- Place/location management with 2D/3D visualization
- Material/product management
- Transport means/equipment management with fully control ability
- Work order/plan management with automatic logic
- User management
- Reporting







- 1. Warehouse management software module
- 2. Specific Operation software for Vehicle
- 3. IT and connectivity infrastructure
- 4. Automatic warehouse module
- 5. Transport means/ equipment integration platform
- 6. Peripheral devices
- 7. API or specific interface



QMS – QUALITY MANAGEMENT SYSTEM





QMS overview

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 The system help factory to manage the whole process from QP → QA → QC → QI to ensure quality standards and compliance regulations, such as: ISO 9001 or TQM

Functionalities

- Quality management process: QP → QA
 → QC → QI
- Test/sample management
- QM team management
- Product quality profile management
- Integrate production system & automation QC machine: robot, vision system, ..
- Reatime quality mornitoring and analyzing with 7 QC tools
- Report









- 1. QM software module
- 2. IT and connectivity infrastructure
- 3. Data acquisition and analytics software
- 4. Manufacturing control system integration platform
- 5. Automatic QC equipment
- 6. Peripheral devices
- 7. API or specific interface

EMS - ENERGY MANAGEMENT SYSTEM





EMS overview

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 The system provides an overview of energy sources in the factory, help factory to improve the effectiveness of energy consuming and ensure the Regulatory Compliance

Functionalities

- Energy flow visualization
- Consumption monitoring
- Analyzing according to ISO 500001
- Optimization strategy with PDCA
- Energy saving rate, waste energy, KPI
- Energy baselines and energy efficiency indicators
- Abnormal detect & alarm
- Reports & dashboard











- 1. EMS software module
- 2. IT and connectivity infrastructure
- Data acquisition and edge analytics software and devices
- 4. Control system integration platform
- 5. Smart Measurement devices: gas, liquid, power meter, ...
- 6. API or specific interface

ESS - ENVIRONMENT, SAFETY MANAGEMENT SYSTEM



ESS overview

- In industrial environment, safety and Environment commitment is compulsory
- With large production, there are more critical standards need to be followed

Functionalities

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- Data real-time monitoring from Data logger and CCTV
- CCTV with AI based monitoring
- Remote control or automatic sampling process
- Interaction between users with mobile app
- Abnormal detect & alarm
- Reports & dashboard





- 1. ESS software module
- 2. IT and connectivity infrastructure
- 3. Edge device for data preprocessing and control
- 4. Smart station with sensor and actuator: gas, liquid, solid emission, ...
- 5. CCTV with smart supervising for safety
- 6. Other type of safety supervising technology





IFC – INTELLIGENT FACTORY CONNECTOR





iFC overview

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The solution provide the strong capability of bi-directional integration between production systems, shop-floor and factory management level or higher

Functionalities

- Bi-directional integration with production system or shop-floor
- Communication with 3rd management application
- Raw data processing algorithm











- 1. iFC software platform
- 2. IT and connectivity infrastructure
- 3. Manufacturing control system integration platform
- 4. Peripheral devices
- 5. API or specific interface

AIOT – AIOT APPLICATION FOR FACTORY





TOTAL AUTOMATION SOLUTIONS

DTS – DIGITAL TWINS SOLUTION



DTS overview

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A solution which provide virtual model of real system that can work in parallel with the same parameter and condition. Thus, factory can get many benefits

Functionalities & benefits

- Visualization of machines and processes to assist in designing and presenting or training.
- Virtual commission of machines and processes in different scenarios in order to evaluate and detect errors in operation
- A shared platform for parallel workflow between design teams (mechanical, electrical, automation, ...)











- 1. Modelling, designing software,
- 2. Simulation software for each level (factory, processes,
 - machines)
- 3. Integration platform
- 4. Peripheral devices or sensors
- 5. API or specific interface



Reference Intralogistics Solutions

Language: Vietnamese



57

Reference Intralogistics Projects





Automated storage and retrieval systems



Smart Conveyor System



Automotive 6 _റി & Components VinES VINFAST

Automation Guided Vehicle



Automation Guided Vehicle



Automation Guided Vehicle



Full Packing Line

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And more



TH[≉] Hữu Nghị Food

Reference – Hệ thống kho phân phối hàng hóa 3PL



Overview

- Trạng thái: Đề xuất giải pháp
- Hệ thống kho hàng tự động 10.000 m2. Lĩnh vực hoạt động của kho: 3PL, fulfilment warehouse.
- Tổng lưu trữ 30.000 hộp carton (600x400x300) Đáp ứng 46.000 pick/ ngày.
- Đáp ứng lưu trữ 5000 pallets. Tốc độ nhập xuất 25 pallet/giờ, 600 pallet/ ngày



- 3 PL
- E-commerce
- Logistics
- Distribution Center

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Reference - Kho lưu trữ nguyên vật liệu/ thành phẩm ETEK



TOTAL AUTOMATION SOLUTIONS

Reference - Kho tự động lưu trữ thành phẩm





TOTAL AUTOMATION SOLUTIONS

Reference - Material Warehouse



Overview

- Trạng thái: Đã bàn giao và sử dụng.
- AS/RS Stacker crane warehouse
- Type: Selective double deep
- Capacity: 3,200 lots
- Throughput: up to 150 pallets/hour
- Height: 8m (up to 40m)
- Dimension: (L)35 x (W)10 m
- Payload: 1,200 kg







- FMCG
- Consumer goods
- Logistics
- F&B









- 1. Stacker crane machine
- 2. AGV
- 3. Conveyer buffer
- 4. Size and weight checking stations







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