

ETEK-SMARTFACTORY SOLUTION

Version: 1.6

Presented by: ETEK-SmartFactory Team



ABOUT US



ETEK AUTOMATION SOLUTIONS JOINT STOCK COMPANY is a member of **TAN PHAT ETEK cooperation** and has become a pioneer in providing **Total Automation Solutions** in Vietnam.

Name of company

Founded year

CEO

President & Founder

Parent Company

ETEK AUTOMATION SOLUTIONS (ETEK)

2006

Nguyen Trong Thuong (Mr)

Nguyen Quoc Dat (Mr)

Tân Phát ETEK



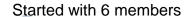


TAN PHAT ETEK ECOSYSTEM 7 **Automotive** Solutions **Hanoi Head Factory General** Welding Contractor office **Equipment** Haiphong **Branch** ETEK **GREEN** Surface Total treatment **Automation OUR** Middle Solutions solutions Branch **ECOSYSTEM** ETEK **POWER** ETEK **GROUP Industrial** waste Investment Hochiminh treatment

Branch

ETEK HISTORY





Business expansion

2010

Education Training Equipment

2006

Area: 25m2Employees: 6



ABB has cooperated with ETEK since 2010 and now ETEK is authorized as a Provider Value by ABB.

Engaged in Industrial Automation solution business. Canon, Denso, Toyota are our first Japanese customers







Factory Automation Solutions Education Training Equipment

2012





Continued to cooperate with major partners on packaging solutions and Vision

Area: 250m2Employees: 48

Providing total automation solutions, being a strategic partner of many large firms, demonstrating the general contractor's ability in implementing a series of large-scale projects with high difficulty.





2016











Life Automation Solutions Factory Automation Solutions

Education Training Equipment

2017 - 2021



SIEMENS





 2 Branches: Hà Nội, Tp Hồ Chí Minh Focusing on training activities, developing specialized applications for each industry

2022

VALUE



PRODUCTS & SOLUTIONS



FAS - FACTORY AUTOMATION SOLUTIONS &>

- Assembly
- **Packaging**
- **Fabrication**
- **Robotic Applications**
- **Auxiliary Equipment**
- **Smart Factory**
- Intralogistics













Plastic /Metal /Ceramic





Textile /Footwear



General Industries



3C Computer Communication, Consumer **Electronics**



Ecommerce



School

- · University, College
- Vocational school
- High school



Building



Tourist area





Hospital

TÂN PHÁT ETEK



ETS - EDUCATION TRAINING EQUIPMENT

- Training equipment for Universities, Colleges and Vocational schools
- **Automation Training**

LAS - LIFE/UTILITY AUTOMATION **SOLUTIONS**

- Automated Parking Solutions (Car, Motorbike)
- **EV** Charger
- Vending Machine
- Lifting equipment



PARTNERS



























































TEL











EK







TOTAL

AUTOMATION















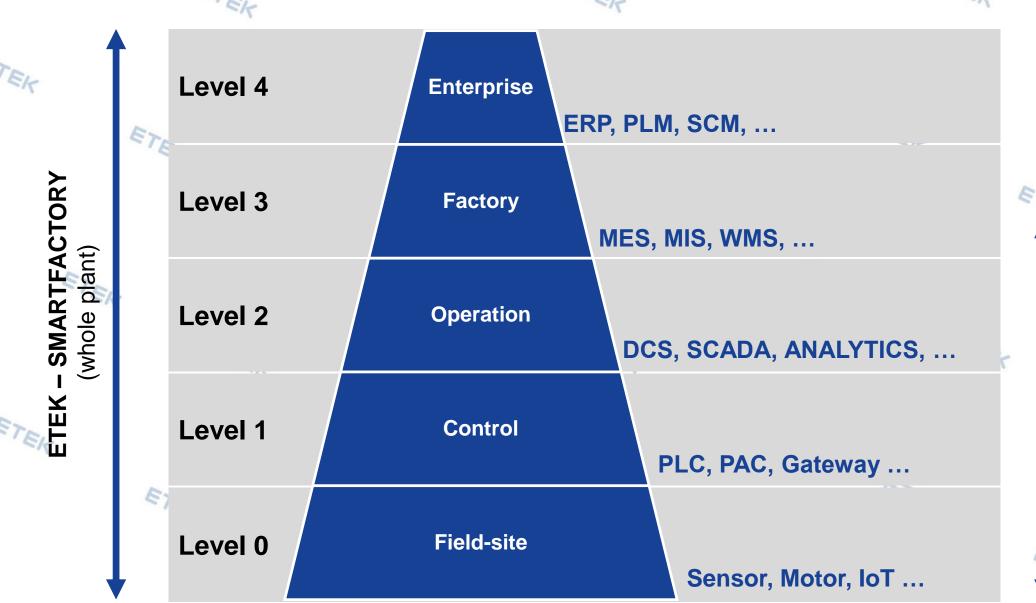
MỤC LỤC

- 1. Overview
- 2. ETEK-SmartMachine
- 3. ETEK-SmartFactory Solution Package
- 4. ETEK-SmartFactory Industrial Suite



ETEK - SMARTFACTORY ARCHITECTURE

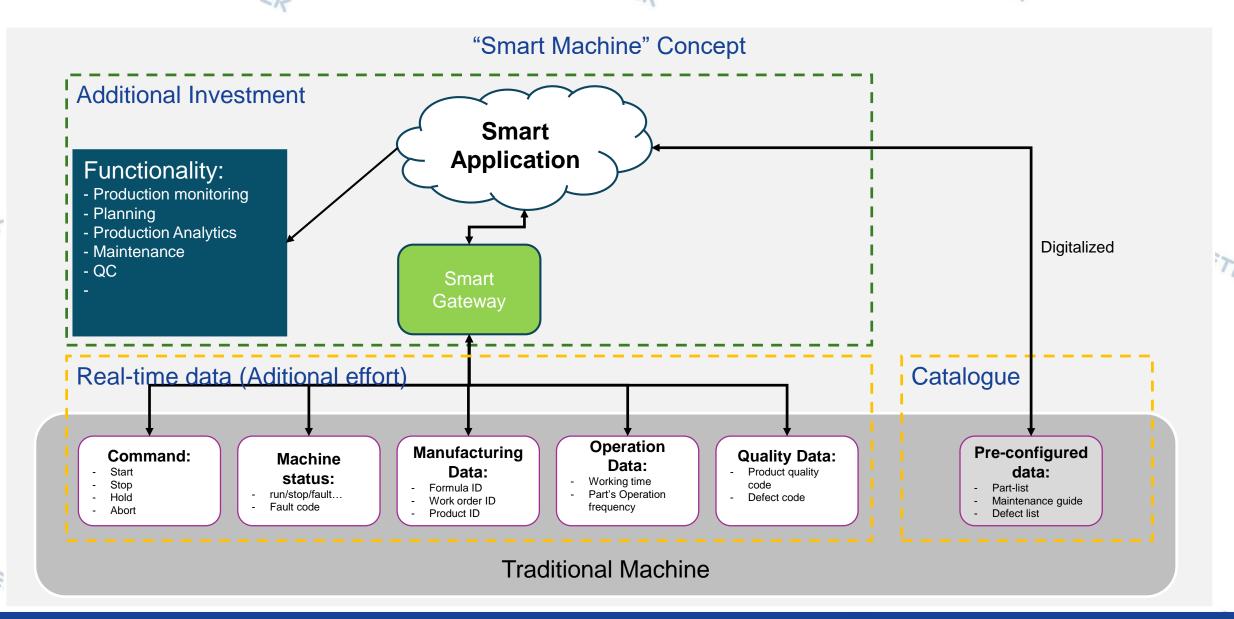






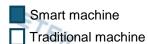
CONCEPT ETEK-SMARTMACHINE





ETEK-SMARTMACHINE FUNCTIONALITY





Application Layer (Lớp ứng dụng)

Planner

Maintenance

Smart Live View

- ANDON
- Line view

Shopfloor feedback:

- Call for help
- Need material
- QC input

E-catalogue:

- Spare part list
- Maintenance
- procedure and guide - Diagnostic code

Analytics Layer (Lớp phân tích dữ liệu)

Scheduler:

- add, remove, modify WO
- Dispatch WO
- Monitor WO' status

Production Analysis:

- OEE
- KPI
- Report & dashboard

Machine Diagnostic:

- Working status: run/stop/fault/maint./...
- Fault code with part information
- Maintenance guide

Notification:

- SMS, Email, Mobile App
- Configurable message
- Role & Rule configuration

Digital twin:

- A digital replication of the machine is deployed with 3D
- visualization - Simulation, testing mode is available

Integration Layer (Lớp thu thập dữ liệu)

НМІ

Process Integration

IoT Platform

API

Field Layer (Lớp thiết bị, điều khiển)

Command:

- Start
- Stop
- Hold
- Abort

Machine status:

- run/stop/fault...
- Fault code

Manufacturing Data:

- Formula ID
- Work order ID
- Product ID

Operation Data:

- Working time
- Part's Operation frequency

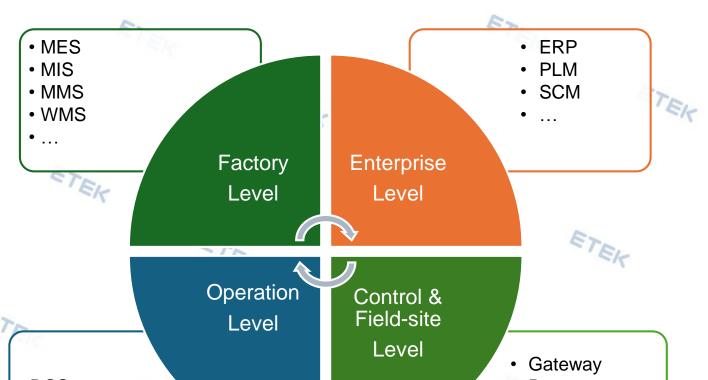
Quality Data:

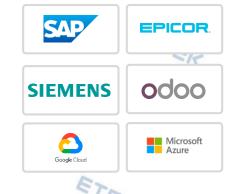
- Product quality code
- Defect code

ETEK'S PARTNERS















WHY'S ETEK?



Automation foundation:

- > 18 years experience
- Thousands of successful projects
- Deep know-how & experience in various industry: F&B, CPG, Medical & Pharmacy, ...

Strong committed Partners:

- Big brands: Siemens, Rockwell, Schneider, Advantech, ...
- New Techs: no/low-code, AI, IoT, ...
- Low cost solutions for SME.

ETEKSMARTFACTORY

Reality Proof:

- Real successful projects
- Real demos at Lab
- > POC at customer site

Flexible solution concept:

- Infrastructure: private/public/hybrid
- Sizing: multi/ single site
- Pricing: on premise/subscription











ETEK

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ETEK-SMARTMACHINES

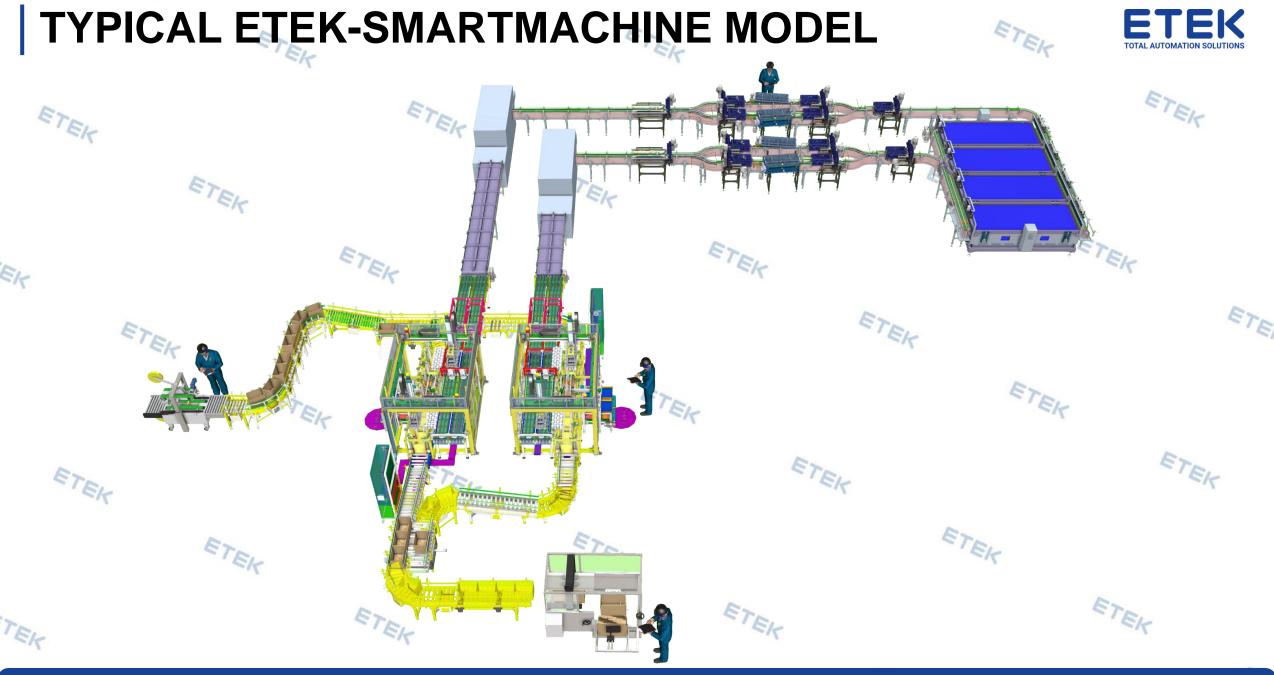
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SOLUTION PACKAGES

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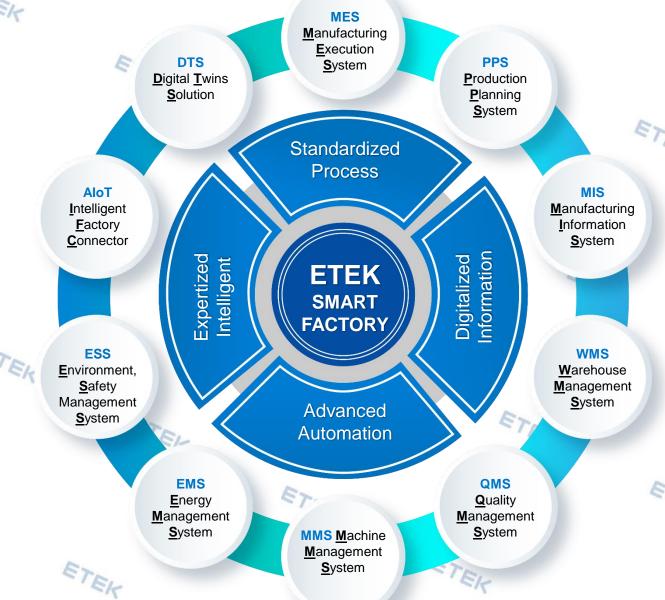






SOLUTION PACKAGE





ETEK

MES - MANUFACTURING EXECUTION SYSTEM





MES/MoM overview

MES is a core solution that help to operate factory in total. The production will be handled from input to output with co-operation of all productions team in real-time



Functionalities

- Production model management (Machine, manual labor, production layout)
- Production method management (BoM, Recipe)
- Material management
- Work-order management
- Quality control (IQC, OQC, PQC, FQC, SQC)
- Production visualization with real-time data
- Report & dashboard

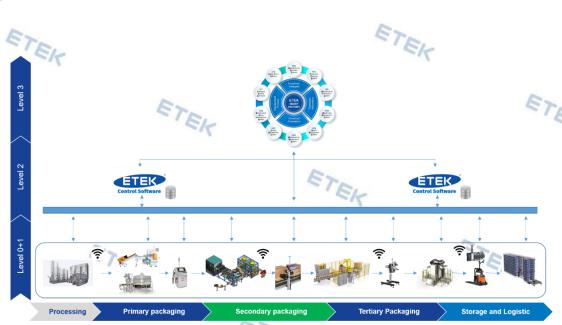


Partners & Industry



adstec ADVANTECH

All industries









- 1. Core MES software module
- 2. IT infrastructure
- 3. Manufacturing control system integration platform
- 4. Peripheral devices
- 5. API or specific interface

MIS – MANUFACTURING INFORMATION SYSTEM





MIS overview

The solution provide managers of factory all the necessary information of production in real-time



Functionalities

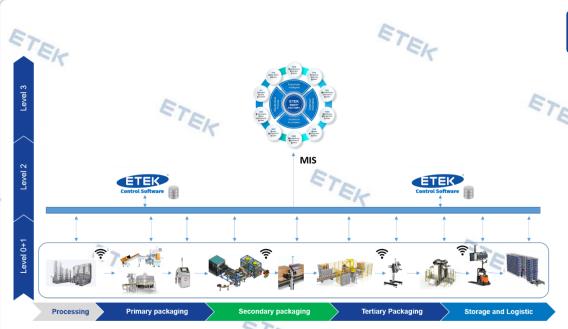
- Production model management
- Data integration with production system or shop-floor
- Data analytics model implementation: OEE, KPI calculation
- Production real-time visualization
- Reports & dashboard



Partners & Industry



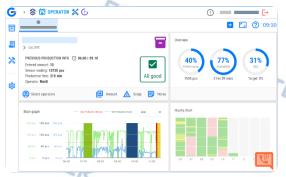
All industries





- 1. MIS software module
- 2. IT and connectivity infrastructure
- 3. Data acquisition and analytics software
- 4. Predictive equipment
- 5. Manufacturing control system integration platform
- 6. Peripheral devices
- 7. API or specific interface







MMS - MACHINE MANAGEMENT SYSTEM





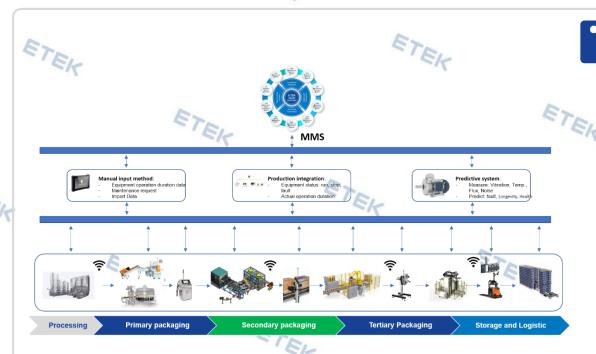
MMS/EAM overview

The system provide the capability to handle the maintenance and assets management with best performance



Functionalities

- Plan/job management
- Maintenance procedures management
- Equipment/Assets' maintenance profile management
- Maintenance teams management
- Execute the advance maintenance strategy





- 1. MMS software module
- 2. IT and connectivity infrastructure
- 3. Data acquisition and analytics software
- 4. Predictive equipment
- Manufacturing control system integration platform
- 6. Peripheral devices
- 7. API or specific interface



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Partners & Industry



- Heavy industries: steel. cement, mining,...
- 3C
- FMCG
- Oil &Gas
- Pulp & Paper, Textile
- Automotive









shuratech

WMS – WAREHOUSE MANAGEMENT SYSTEM





WMS overview

The system provide the capability to handle the all the storage process of the materials and all the operation activities in the warehouse.

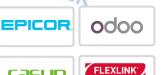


Functionalities

- Place/location management with 2D/3D visualization
- Material/product management
- Transport means/equipment management with fully control ability
- Work order/plan management with automatic logic
- User management
- Reporting



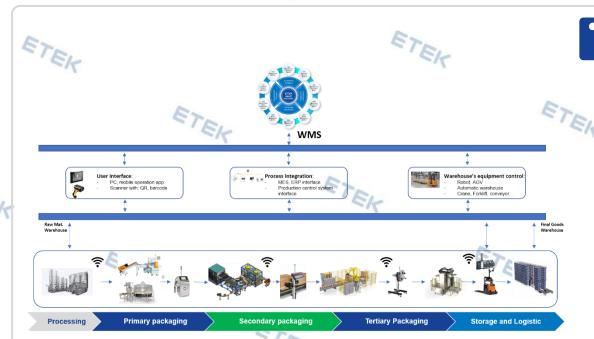
Partners & Industry



- casun
- adstec

kardex

- 3C
- FMCG
- Food & Beverage
- Pharma & Life science
- Steel







- 1. Warehouse management software module
- 2. Specific Operation software for Vehicle
- 3. IT and connectivity infrastructure
- 4. Automatic warehouse module
- 5. Transport means/ equipment integration platform
- 6. Peripheral devices
- 7. API or specific interface

QMS – QUALITY MANAGEMENT SYSTEM





QMS overview

The system help factory to manage the whole process from QP → QA → QC → QI to ensure quality standards and compliance regulations, such as: ISO 9001 or TQM



Functionalities

- Quality management process: QP → QA
 → QC → QI
- Test/sample management
- QM team management
- Product quality profile management
- Integrate production system & automation QC machine: robot, vision system, ...
- Reatime quality mornitoring and analyzing with 7 QC tools
- Report



Partners & Industry

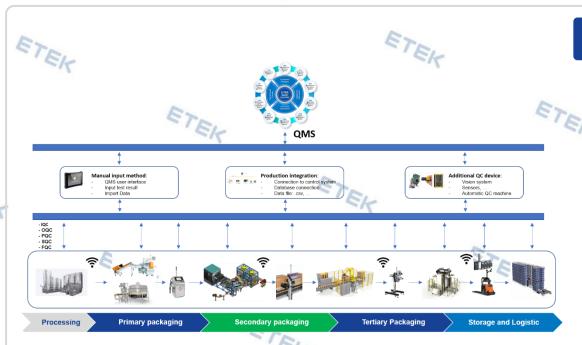








- Food & Beverage
- Pharma & Life science
- Cement
- **3**C
- Steel









- 1. QM software module
- 2. IT and connectivity infrastructure
- 3. Data acquisition and analytics software
- 4. Manufacturing control system integration platform
- 5. Automatic QC equipment
- 6. Peripheral devices
- 7. API or specific interface

EMS - ENERGY MANAGEMENT SYSTEM





EMS overview

The system provides an overview of energy sources in the factory, help factory to improve the effectiveness of energy consuming and ensure the Regulatory Compliance



Functionalities

- Energy flow visualization
- Consumption monitoring
- Analyzing according to ISO 500001
- Optimization strategy with PDCA
- Energy saving rate, waste energy, KPI
- Energy baselines and energy efficiency indicators
- Abnormal detect & alarm
- Reports & dashboard

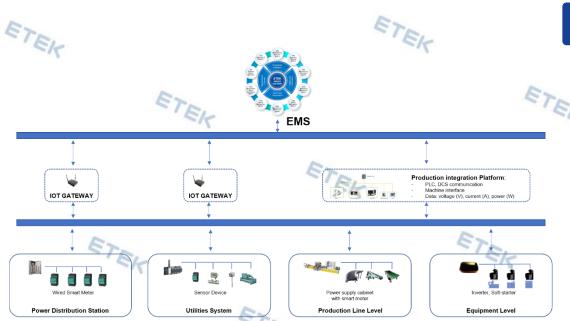


EPICOR.

Partners & Industry



- Cement
- Steel
- Pulp & Paper
- Chemicals
- Net-Zero Concerned Industry

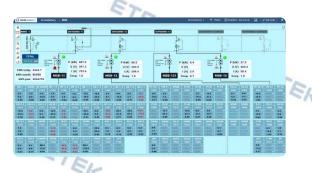




System Components

- 1. EMS software module
- 2. IT and connectivity infrastructure
- Data acquisition and edge analytics software and devices
- 4. Control system integration platform
- 5. Smart Measurement devices: gas, liquid, power meter, ...
- 6. API or specific interface







odoo

ESS - ENVIRONMENT, SAFETY SYSTEM





ESS overview

- In industrial environment, safety and Environment commitment is compulsory
- With large production, there are more critical standards need to be followed



Functionalities

- Data real-time monitoring from Data logger and CCTV
- CCTV with AI based monitoring
- Remote control or automatic sampling process
- Interaction between users with mobile app
- Abnormal detect & alarm
- Reports & dashboard



Partners & Industry





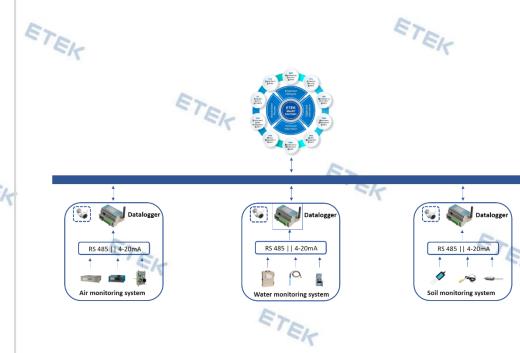








Various Industry





- 1. ESS software module
- 2. IT and connectivity infrastructure
- 3. Edge device for data preprocessing and control
- 4. Smart station with sensor and actuator: gas, liquid, solid emission, ...
- CCTV with smart supervising for safety
- 6. Other type of safety supervising technology







IFC - INTELLIGENT FACTORY CONNECTOR





iFC overview

 The solution provide the strong capability of bi-directional integration between production systems, shop-floor and factory management level or higher



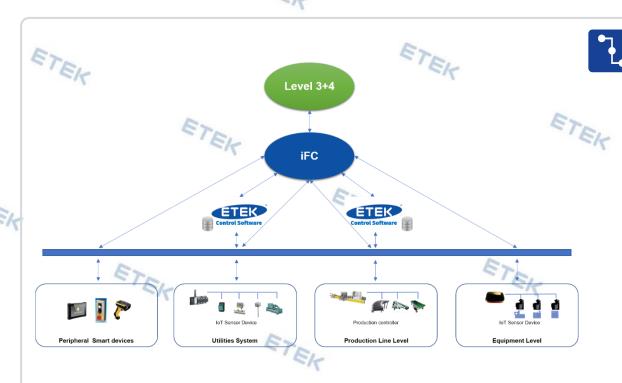
Functionalities

- Bi-directional integration with production system or shop-floor
- Communication with 3rd management application
- Raw data processing algorithm





Various industry



- 1. iFC software platform
- 2. IT and connectivity infrastructure
- 3. Manufacturing control system integration platform
- 4. Peripheral devices
- 5. API or specific interface





AIOT – AIOT APPLICATION FOR FACTORY





AloT overview

 The AloT solution help factory to strengthen machine - machine - human connection to get optimal performance and a deeper view to the manufacturing system through data



Typical application

- Predictive maintenance
- OEE calculation
- ANDON application
- SHOPFLOOR FEEDBACK
- Electronic Manual
- Al based Quality analyzing
- Al based Monitoring in energy, safety, environment management
- ...



Partners & Industry





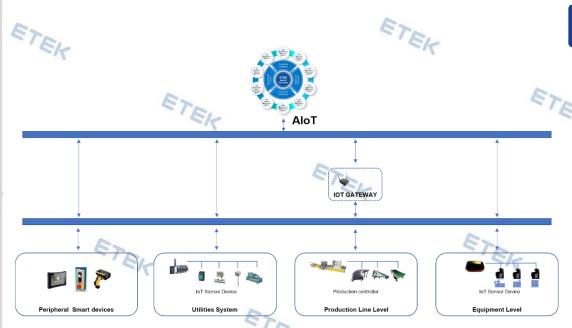








Various industry





- 1. Data acquisition and analytics software
- 2. IT and connectivity infrastructure
- 3. IoT device
- 4. Peripheral devices
- 5. API or specific interface







DTS – DIGITAL TWINS SOLUTION





DTS overview

 A solution which provide virtual model of real system that can work in parallel with the same parameter and condition. Thus, factory can get many benefits



Functionalities & benefits

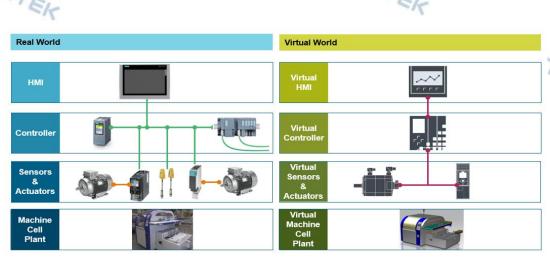
- Visualization of machines and processes to assist in designing and presenting or training.
- Virtual commission of machines and processes in different scenarios in order to evaluate and detect errors in operation
- A shared platform for parallel workflow between design teams (mechanical, electrical, automation, ...)



Partners & Industry



- Heavy industries: steel. cement, mining, marine...
- 30
- Petroleum, Oil & Gas
- Automotive
- Machine & Line builder





- 1. Modelling, designing software,
- Simulation software for each level (factory, processes, machines)
- 3. Integration platform
- 4. Peripheral devices or sensors
- 5. API or specific interface









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INDUSTRIAL SUITES

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ETE









INDUSTRY TARGET



FOOD & BEVERAGE



- Staple foods
- Snacks,
- Beer
- Fruit drinks/juices

CONSUMER GOODS



- Consumer electronics
- Personal care
- Healthcare products
- Agricultural products

FOOTWEAR & TEXTILE



- Apparel Manufacturing
- Fashion Industry
- Fabric
- Yarn

HEAVY INDUSTRY



- Chemical
- Cement
- Steels
- Mining

PCB



- Resistors
- Capacitors
- Inductors
- Diodes

AUTOMOTIVE & EV



- Electric vehicles
- Hybrid electric vehicles
- Plug-in hybrid electric vehicles

PULP & PAPER



- Paperboard
- Writing paper
- Paper towels
- Art paper

ELECTRICAL MACHINERY



- Electrical circuit
- Printed circuit board
- Circuit board

METAL PROCESSING



- Metal working
- Metal machining
- Metal casting
- Metal fabrication

MEDICAL & PHARMACY



- Antibiotics
- Antidepressants
- Vaccines
- Biologics



OEE SOLUTION PACKAGE











Total available time (calendar day)

Planned operating time

Scheduled break

Actual operating time

P. Loss

Change Malfunction

Productive time

Rework

Q. Loss

A: Machine Availability



Monitoring: Real-time machine failure condition

Tracing: Tracking long-term efficiency

Prevention: Remarks for special SKU for advance

warnings

P: Manufacturing Performance

Net run time



Monitoring: Real-time alarms for production errors

Tracking: P&Q tracing for special SKU

Prevention: Advance warnings for special low-

power SKU

Q: Product Quality



Monitoring: Real-time notifications by telephone Tracking: Pareto charts for error frequency Prevention: Focus resources on critical errors



OEE SOLUTION PACKAGE



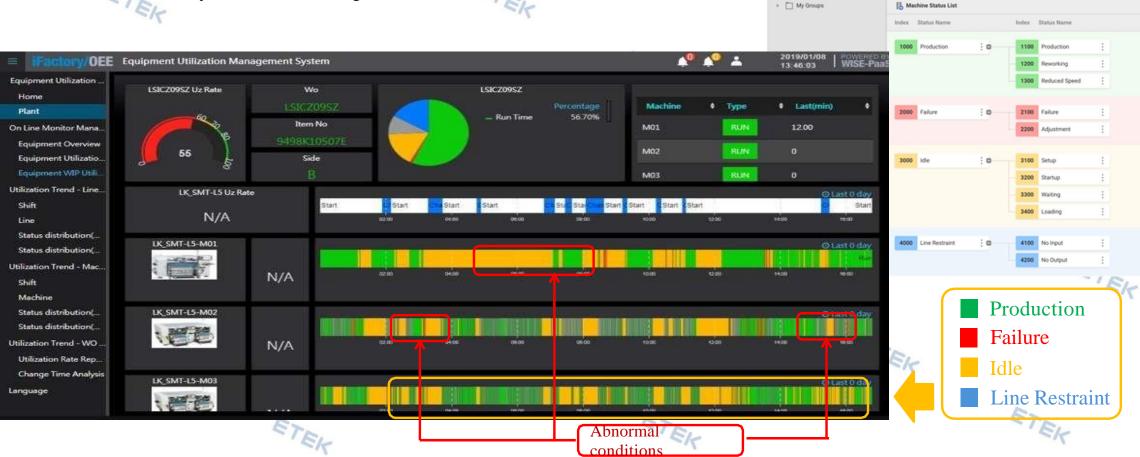
Visualize Machine and Production Line

Flexible setup with grouping and code mapping features to enable detailed visualization and analysis of machine performance.

Performance in Real Time

Machine Status

ctory/Desk III Enabler •





OEE SOLUTION PACKAGE



DASHBOARD OEE





























ETEK AUTOMATION SOLUTIONS JSC

Headquater

189 Phan Trong Tue Road, Thanh Liet Ward, Thanh Tri Dist, Hanoi, Vietnam **Ho Chi Minh Branch**

No 1 Le Duc Tho Road, Tan Thoi Hiep Ward, 12 District, Ho Chi Minh, Vietnam www.etek.com.vn