

Assembly



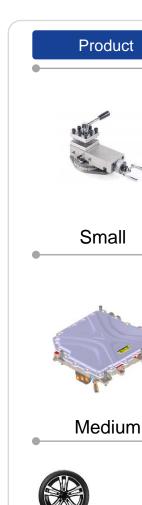
Overview

Our knowledge of assembly techniques, using a wide array of components, has served turnkey projects in some industries.

These include projects that have production volumes from 25,000 to 450,000 parts per annum, and fully manual, semi-automatic, and fully automatic processes.

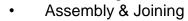
Customer & Partner





Large

Precision Handling & Positioning



- Measurement & Testing
- Machine Vision
- Part Traceability & **Quality Data** Management
- Flexible Manufacturing
- Large Interlinked System Software
- Enterprise Manufacturing Systems Integration

Layout

Key Process



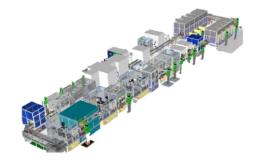
- product management
- PCB checking,

Key Technology

- Aging
- Funtion test, packing



- 1. Gluing
- 2. Inserting
- 3. Welding / Soldering
- 4. Auto screw fastening
- 5. Auto rivetina
- Pick and place



- Dispensing
- Loading
- Laser Marking
- **Positioning**
- Press-Fitting
- Gluing
- Assembly & Coating
- Vision
- Mounting 9.



- Sorting
- Insert
- 3. Leak test
- 4. Vision check
- Cleaning
- Metal Plate Top inse
- Screwing





Fabrication



Overview

Etek has implemented hundreds of projects related to manufacturing in metal and plastic details, including some typical projects like:

- **Automotive Aluminum Parts** Fabrication Factory,
- **EV Battery Top Cover** Fabrication Line,
- **EV** Battery Housing Fabrication Line,
- **Powder Coating Automotive** part,
- **Automotive Plastic Parts** Injection Molding Factory,
- **Aluminum Extrusion Factory**

Customer & Partner



Product Metal Aluminum sheet

Key Technology



- CNC Machining
- Rim spray cleaning
- Powder coating
- Wet panting



Layout

Key Process

- 1. Melting & Furnaces
- 2. Die casting
- X-ray
- 4. Shot Blasting
- **CNC** Machining
- Cleaning
- 7. Panting



- Gluina
- Leak test



ETEK

- Gluing 1st
- Spot welding
- Gluing 2rd
- Glue curing
- Leak test
- Dimension check



Metal

- MIG welding
- Fiction welding
- Ultrasonic cleaning
- Riveting
- CNC machining
- Leak test



- 1. Cleaning
- 2. TIG welding
- **CNC Machining**
- Friction welding
- Riveting
- Cleaning
- 7. Leak test





Fabrication



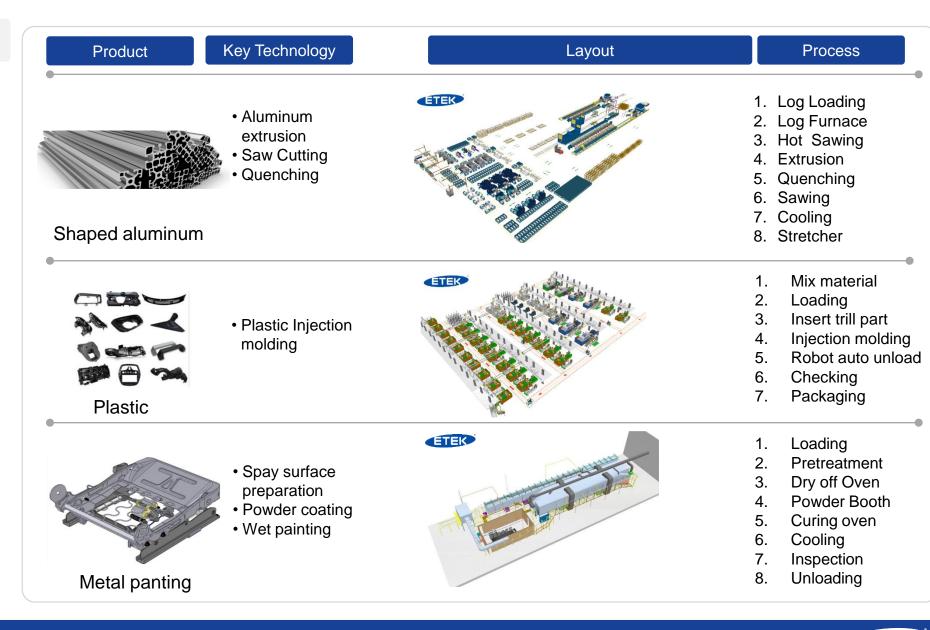
Overview

With our experience, we are confident of having capacity in terms of technical expertise, technology, and project implementation ability to provide total solutions for manufacturing metal parts, plastic parts in for most fields such as.

- Automotive & Components
- Plastic/Metal
- FMCG consumer/chemical
- 3C computer, communication Electronic

Customer & Partner





Reference Projects - FAS

Assembly



Electric Vehicle Power
Assembly line



Battery Packs assembly line



Electronic component assembly line



Water heater assembly Line











FMCG

Computer
Communication,
Consumer
Electronics



Plastic /Metal /Ceramic











Fabrication



Aluminum Die Casting Factory



Automatic welding line



Automatic Painting and Coating line



Automatic Plastic Gate Cutting Machine

Packing solution



Overview

There are many things you consider while choosing your packaging partner.

- Quick response time enhances equipment uptime
- Local project management teams
- Provide solutions at optimal cost through license manufacturing strategy where possible
- Long term partners to customers, not mere suppliers

Customer & Partner

























Product

Key Technology



Process



- Computer vision
- Robot pick and place
- Data acquisition
- WISE-PaaS



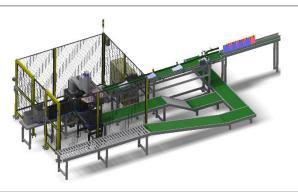
- Bottle feeding
- Filling
- Wrapping
- Sorting
- Data printing
- Inspection



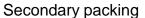


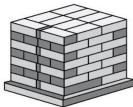


- Robot pick and place
- Flexible conveyor
 - Code



- Case erecting
- Case packing
- Case sealing
- Label printing
- Weigh checking





Tertiary packing

- Robot palletizer Servo driven



- Palletizing
- Stretch wrapping
- Top covering
- Corner inserting
- Pallet labeling



Reference Projects - FAS

Primary Packaging



Electric Vehicle Power
Assembly line



Tea Bags Packing

Secondary Packaging



Gypsum Board Packing Line



Cell Pin Packaging
Production line







Tertiary Packing



Depalletizer



Palletizer



Stretch wrapping machine



FMCG









Intralogistics



Overview

ETEK offers extensive expertise in Material Handling solutions, employing robots, gantries, conveyors(on floor/ overhead), EMS (Electrified monorail system), RGV, AGV's, high bay warehouses with rack supported buildings in precoated sheets/insulating panels and other solutions to meet the application and our customer's needs. Our turnkey solutions cover the following area

Customer & Partner



Product

Key Technology

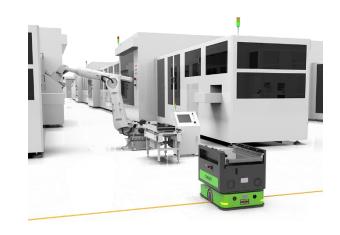
Layout

Key Process

Production Line

Raw material

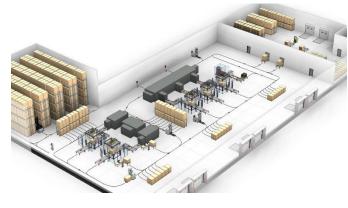
- Smart Convoyer.
- AGV: Slam, Qr Code
- AMR



- 1. Handerling
- 2. Bin-picking
- 3. Order picking
- 4. Pick & place
- 5. Pallet storage
- Pallet transport



- Vertical
- Stacker Cranes
- Software & Control Solutions
- Totes, Bins & Tray Storage
- Smart Convoyer.
- AGV: Slam, Qr Code
- AMR



- I. Bin-picking
- Container emptying
- . Destacking
- 4. Order picking
- 5. Pick & place
- 6. Stacking
- 7. Truck loading & unloading
- 8. Other handling & picking
- 9. Pallet storage
- 10. Pallet transport





Smart Factory



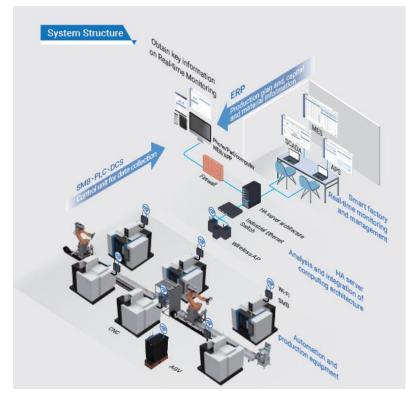
Overview

Develop a vision and roadmap for smart factory application Data in the ecosystem is the key to adding value

Customer & Partner



Layout



Maintenance reminder

- Maintenance checklist
- Maintenance intelligent alarm

Analysis error and feedback

Error alarm and analysis

Power System Monitor

- Time period energy analysis
- Peak power consumption statistics
- Optimal contract capacity suggestion

Function

Systematic management

- Material and warehouse management
- Order management
- · Production recipe management

Al production scheduling

- Automatic scheduling
- · Order and production scheduling

Job Report System

- Designing job report system by user process
- Controlling production status according job report system

Tracking WIP real-time status

- · Input and output statistics
- · Progress management
- · Yield statistics

Customized board with real-time display for factory production status

Real-time monitoring equipment information

- Equipment OEE
- Health diagnosis
- Important real-time information





Reference Projects - FAS

Intralogistic



Automated storage and retrieval systems



Smart Conveyor System



Automation Guided Vehicle







Smart Factory



Manufacturing Execution System – MES



EcoStruxure™ Augmented Operator Advisor



FMCG









ETEK 's Vocational training equipment



Overview

In providing vocational training equipment that meets the standards for vocational schools. intermediate vocational colleges, and vocational colleges, enabling students to easily grasp the lessons and achieve learning outcomes

Customer & Partner













Product

Key Technology



Key didactic



- Smart workstations
- Interactive communication platform
- RFID in production







- 1. Sorting
- Pick and place
- Inserting
- Auto screw
- Packing and palletizing.





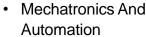
ETEK 's device



ETEK 's device set

- Electronics
- · Microprocessors and microcontrollers
- Industrial Electrical
- Power Transmission and Distribution





· Pneumatic - Hydraulic



- Industrial Electrical Engineering
- Power and Electronics
- Power Electrical And **Electronic Machine**
- Signal Processing and Control
- Mechatronics
- Automation
- Pneumatics and Hydraulics
- Refrigeration







ETEK 's research equipment



Overview

Teaching and research Equipment

Designs and manufactures market-leading engineering teaching equipment used by Universities and Colleges around the world.

Giving students at universities, colleges, schools and training centres, real life understanding to match the skills sets required for the engineering labour market.

Customer & Partner













Product

Educational field

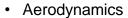
Industry-related activities outside of daily life

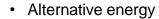
Key Technology



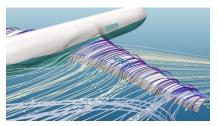








- Control engineering
- Electrical Power system
- Engineering Science
- Engines
- · Environmental control
- Fluid mechanics
- Material testing and properties
- · Next generator structure
- Process control
- Statics fundamental
- · Theory of machine
- Thermodynamics







- Aerospace
- Agriculture
- Automotive
- Chemical and pharmaceutical
- Civil
- Construction
- Defence
- Food and Drink
- Marine
- Metal
- Mining
- Oil and gas
- Power
- Rail
- Renewable energy





ETEK 's practical training equipment



Overview

Renewable energy is on everyone's lips. Nowadays wind and sun energy are taken for granted. But how exactly does this new technology work? And how many further opportunities for the energy production are there? Pupils, students and adults will get closer to the topic in a clear and practical way and will get enthusiastic thanks to durable products and experiments that really work in everyday school life. The main focus is our credo: "Together with you, we'll develop enthusiasm for renewable energy and will contribute to the energy transition."

Customer & Partner











Product

Educational field

Industry-related activities outside of daily life

Key Technology













- Wind wind energy
- H2 fuel cell technology
- ThermalEnergy heat technology
- SmartGrid interplay of energy
- E-Save energy saving
- BioFuel biomass fuel technology
- · Emobility/Estore
- NewEnergy World
- Hydropower

Applications









- Solar energy
- Wind energy
- Hydroelectric energy
- Thermal energy technology
- Electrical grid system
- Energy conservation
- Bioenergy
- Energy storage syster
- Renewable energy
- Hydropower





Reference Projects - ETS



Distributed Control System



Smart electrical devices



Pneumatic training equipment



Electrical equipment practice room



Hydraulic equipment practice room



Hydraulic equipment practice laboratory



Flexible Manufacturing
System - FMS



Industrial Robot Demo



Robotic Practical laboratory



Electrical safety practice equipment





























Car Parking



Overview

ETEK is a leading company in the field of developing automatic parking systems. With advanced technology and a team of experienced experts, we have provided customers with advanced smart parking solutions, with a scale of up to 1000 parking locations and received many good feedback from customers. row.

Customer & Partner



Products

Key Technology



Key Process



Automatic Parking
Puzzle



- 1. Automatic door
- 2. Large car carrier on the 1st floor
- 3. Plinth
- 4. Large car carrier on the 2st floor
- 5. Safety fences
- 6. Horizontal beam



Automatic parking Robocar



- 1. Steel frame
- 2. Vehicle compartment
- 3. Cart
- 4. Car carrier deck
- 5. Ray navigation



Automatic parking Robotic



- Lifting machinery
- 2. Ray navigation
- 3. Vehicle clamping robot
- 4. Cart
- 5. Vehicle compartment





Reference Projects – LAS

Fully automatic parking system



Robotic technology parking system



Robocar technology parking system

Management software



The controlling system



EcoStruxure™ Augmented Operator Advisor

























Semi-automatic parking system



Puzzle technology parking system



Puzzle technology parking system



Puzzle technology parking system



Puzzle technology parking system

Reference Projects – LAS

Car lift



Scissor Lifts



4-pillar lift



2-pillar lift



1 post lift





























Motorcycle lift



2-storey motorbike parking system

Car turntable



Turntable parking system

EV Charging



EV Charging systems

Lock parking position



Lock parking position

Vending Machine













Our Activities

Cooperate



























Our Activities

Internal

Our Activities

Community









Assembly



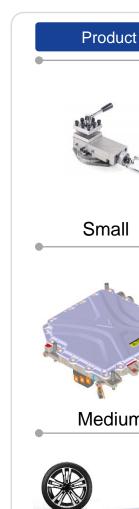
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Customer & Partner





Tracibility product management PCB checking,

Key Technology

Aging

Funtion test, packing

Positioning

Layout

Key Process

- 1. Gluing
- 2. Inserting
- 3. Welding / Soldering
- 4. Auto screw fastening
- 5. Auto rivetina
- Pick and place



Medium

Large

Management Flexible Manufacturing

Part Traceability &

Machine Vision

Precision Handling &

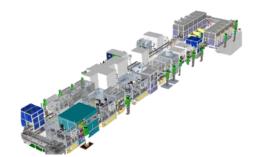
Assembly & Joining

Measurement & Testing

Large Interlinked System Software

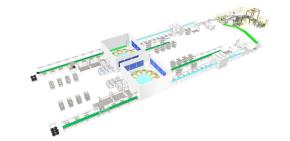
Quality Data

Enterprise Manufacturing Systems Integration



Dispensing

- Loading
- Laser Marking
- **Positioning**
- Press-Fitting
- Gluing
- Assembly & Coating
- Vision
- Mounting 9.



- Sorting
- Insert
- 3. Leak test
- 4. Vision check
- Cleaning
- Metal Plate Top inse
- Screwing





Projects – Assembly Line

STT	Name of Projects	Industry	Application	Scope	Capacity	Year
1	Turnkey project Controller of Engine assembly line	Automotive & Accessories, Electronic	Assembly	Provide Turnkey solution to assembly Controller box of electric motor for VF5 - VF6 – VF7 - VF8 - VF9	40 JpH	2021-2023
2	Battery pack assembly line	Automotive & Accessories, Electronic	Assembly	Change layout, modify conveyor, make new Fixtures for the current assembly line to match the new concept design of the new battery model	20 JpH	2022
3	Electric motorbike battery assembly line	Automotive & Accessories, Electronic	Assembly	Assembly Line to matching as new requirement for New E-scooter Battery Pack (New Product use Prismatic Cell)	LFP E-scooter : 200,000 pack/year	2020
4	Water heater assembly line	Automotive & Accessories, Electronic	Assembly			





CONTROLLER OF ENGINE ASSEMBLY LINE



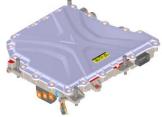
Overview

- Application: Cell sorting, Screwing, gluing, assembly, EOL test,
- Capacity: 40 JpH
- Part material: Battery cell, plastic part,...
- Layout Area: 20x50 meter square
- Automatic rate 85%



Products & Industrial







Industrial

• Automotive & Accessories, Electronic





Detail

Process Involved:

- Dispensing
- Loading
- Laser Marking
- Positioning, Press-Fitting
- Gluing
- Assembly & Coating
- Vision
- Mounting
- Welding
- Loading/unloading
- EOL Test
- MES Systems











BATTERY PACK ASSEMBLY LINE



Overview

- Application: Assembly Turnkey
- Producing Pack VF8, VF9 Premium batteries from battery cells.
- Cell Sorting Module Assembly Pack assembly

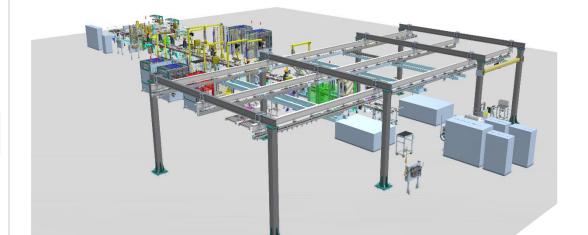


Products & Industrial





• Automotive & Accessories, Electronic





Process Involved:

- Sorting Cell
- Insert Cells
- Assembly Cooling Pipe
- Leak test
- Vision check
- Cleaning
- Metal Plate Top insert
- Spot Welding
- Screwing
- Pack EOL Test









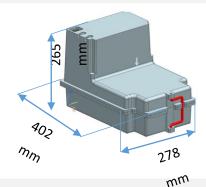


ELECTRIC MOTORBIKE BATTERY ASSEMBLY LINE

Overview

- Application: Cell sorting, Screwing, EOL, Air leak test, Assembly,
- Capacity: 200.000 pack/year
- Area: 15x50m

Products



- **Industrial**
- Automotive & Accessories
- Metal
- Electronic





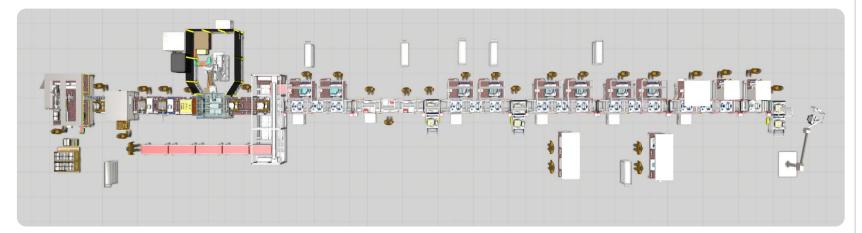




Detail

Process Involved:

- Sorting Cell
- Assembly
- Gluing
- Leak test
- Dispensing
- Loading
- Laser Marking





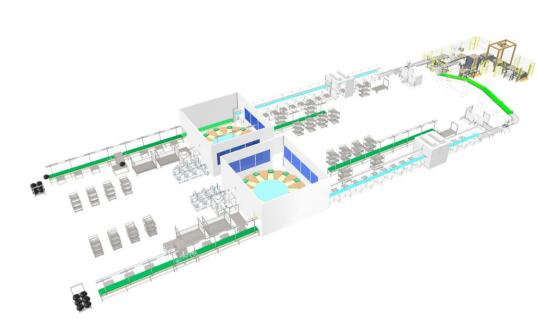


WATER HEATER ASSEMBLY LINE



Overview

 Electric water heater assembly line, gas wall-hung boiler production line, wall-hung boiler assembly line, suitable for wall-hung boiler assembly production test packaging.





Detail

Process Involved:

- Assembly
- Palletizer
- Robotic Picking
- Packaging



Products & Industrial





Industrial

■ Industry: Home Appliance









ASSEMBLY MACHINE



GATE CUTTING MACHINE



Gate cutting machine

Model: TPAD.F0100



Specification

Machine dimensions:1350 x 1340 x1600mm

Capacity: 1.8 kw

■ Pressure: 0,4-0,6 MPa

• Cycle time: 16s

Accuracy: 0,1mm



Product & Industry



- Automotive & Components
- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components









Detail Equipment

1. Part feeder: Mechanical design

2. Transferring: Robot 1axis

3. Inserting: Mechanical design

4. Screw: Screwdriver HIOS









COMPONENT ASSEMBLY MACHINE



Component assembly

Model: TPAD.F0100



Specification

Machine dimensions:1350 x 1340 x1600mm

Capacity: 1.8 kw

■ Pressure: 0,4-0,6 MPa

Cycle time: 16sAccuracy: 0,1mm



Product & Industry



- Automotive & Components
- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components





Detail Equipment

1. Part feeder: Mechanical design

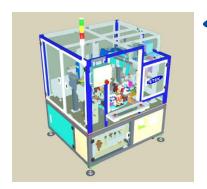
2. Transferring: Robot 1axis

3. Inserting: Mechanical design

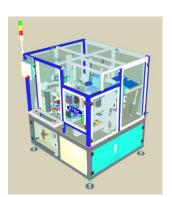
4. Screw: Screwdriver HIOS



















LOADING & UNLOADING PLASTIC TRAY MACHINE



Loading & unloading tray

Model: TPAD.F0136



Specification

Machine dimensions: 2142 x 1795 x 1500mm

Capacity: 2 kw

Pressure: 0,4-0,6 MPa

Cycle time: 8s

Accuracy: 0,3mm



Product & Industry

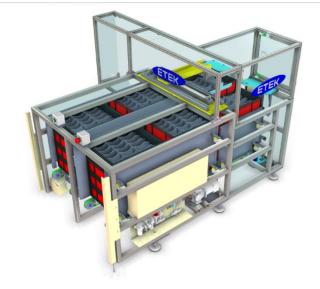


- Automotive & Components
- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components

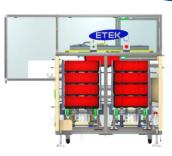


000

- 1. Roller conveyor
- 2. Robot 1 axis
- 3. Loading: mechanical design
- 4. Positioning: mechanical design
- 5. Pick and place: mechanical design















LOADING & UNLOADING MACHINE



Loading & unloading

Model: TPAD.F0138



Specification

Machine dimensions: 3720 x 3300 x 1620mm

Capacity: 1 kw

■ Pressure: 0,4-0,6 MPa

• Cycle time: 5s

Accuracy: 0,3mm

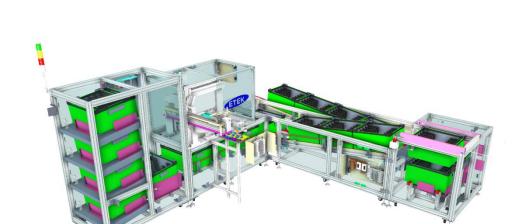


Product & Industry



- Automotive & Components
- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components







- 1. Roller conveyor
- 2. Robot 1 axis
- 3. Loading: mechanical design
- 4. Stacking: Lifting unit
- 5. Positioning: mechanical design
- 6. Pick and place: mechanical design







LABELLING FILM PHONE SCREEN MACHINE



Labelling film screen

Model: TPAD.F0250



Specification

Machine dimensions: 2710 x 1551 x 2345mm

Capacity: 3 kw

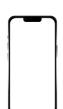
Pressure: 0,4-0,6 MPa

Cycle time: 4s

Accuracy: 0,2mm



Product & Industry



- Automotive & Components
- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components





Detail Equipment

- 1. Roller conveyor
- 2. Robot 1 axis
- 3. Loading: mechanical design
- 4. Stacking: Lifting unit
- 5. Positioning: mechanical design
- 6. Pick and place: mechanical design













ETEK





LABELLING TAPE PHONE SCREEN MACHINE



Labelling tape screen

Model: TPAD.F0276



Specification

Machine dimensions: 1790 x 1885 x 2141mm

Capacity: 1 kw

Pressure: 0,4-0,6 MPa

Cycle time: 4s

Accuracy: 0,2mm



Product & Industry



- Automotive & Components
- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components





Detail Equipment

- 1. Roller conveyor
- 2. Robot 1 axis
- 3. Pick and place: mechanical design
- 4. Alignment : Cognex
- 5. Software: ETEK











ETEK







TOWEL ROLLING MACHINE



Towel rolling

Model: TPAD.0380



Specification

Machine dimensions: 1110 x 982 x 320mm

Capacity: 1 kw

■ Pressure: 0,4-0,6 MPa

Cycle time: 3s

Accuracy: 0,2mm



Product & Industry



- Packaging
- Consumer good

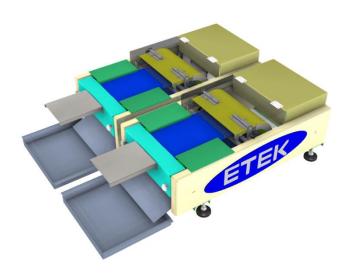




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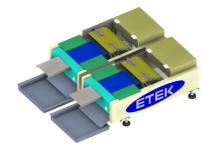
Detail Equipment

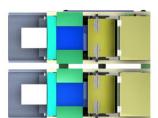
1. Description : Cotton, cloth 2. Dimensions: 200 x 200 x3

















SPEAKER ASSEMBLY LINE



Speaker assemly

Model: TPAD.0600



Specification

Machine dimensions: 9142 x 2705 x 2149mm

Capacity: 2 kw

• Pressure: 0,4-0,6 MPa

Cycle time: 3s

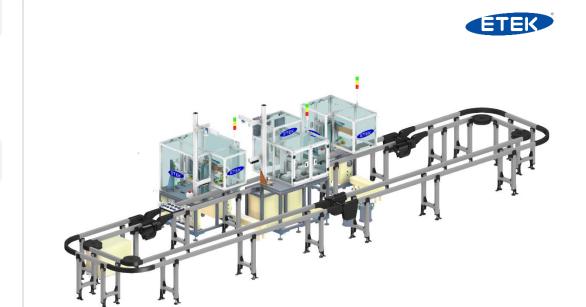
Accuracy: 0,15mm



Product & Industry



Consumer good



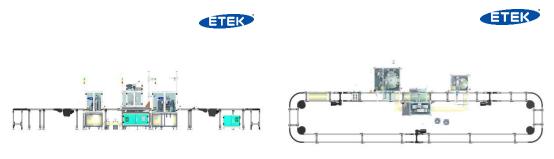


Detail Equipment

1. Description : Cotton, cloth 2. Dimensions: 200 x 200 x3















CARTOMIZER GLUE DISPENSER MACHINE



CARTOMIZER GLUE DISPENSER MACHINE

TPAD.F1200



Specification

■ Machine dimensions: 933 x 700 x 1888mm

Capacity: 1 kw

■ Pressure: 0,4-0,6 MPa

• Cycle time: 1.25s

Accuracy: 0.06mm



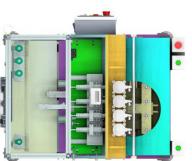
Product & Industrial



- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components









- 1. Glue supply
- 2. Tool rotate table
- 3. Tool rotate product
- 4. Tool transfer dispensing
- 5. Glue
- 6. Insert product





OUTSITE CHECK MACHINE



OUTSITE CHECK MACHINE

TPAD.F2060



Specification

■ Machine dimensions: 1811 x 1362 x 1551mm

Capacity: 1 kw

• Pressure: 0,4-0,6 MPa

• Cycle time: 10s

Accuracy: 0.4mm

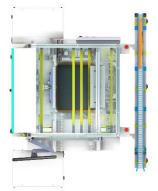


Product & Industry



- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components









- 1. Pallet
- 2. Transfer product
- 3. Camera check
- 4. Display







PCB INSPECTION MACHINE



PCB INSPECTION MACHINE

TPAD.F2128



Specification

■ Machine dimensions: 1300 x 750 x 1981mm

Capacity: 1 kw

■ Pressure: 0,4-0,6 MPa

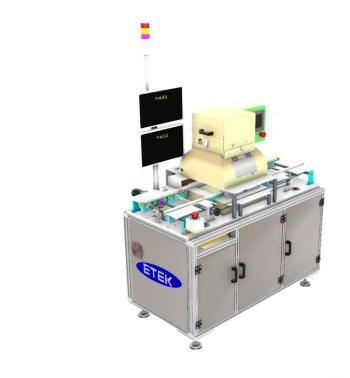
Cycle time: 3s



Product & Industry



- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components









- 1. Conveyor
- 2. Camera
- 3. Jig







TUBE BENDING MACHINE



TUBE BENDING MACHINE

TPAD.F2306



Specification

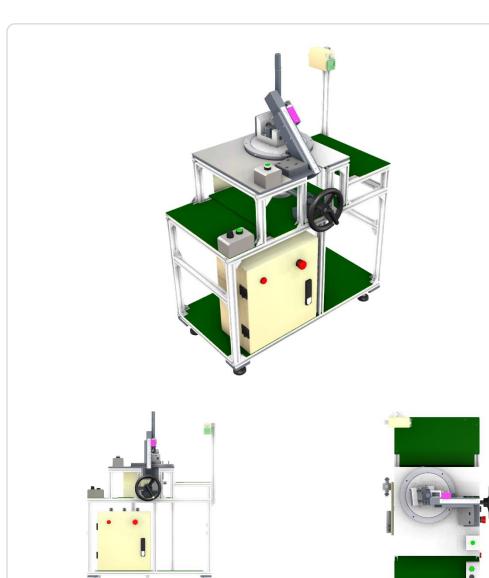
- Machine dimensions: 940 x 660 x 1330mm
- Capacity: 1 kw
- Pressure: 0,4-0,6 MPa
- Cycle time: 2s



Product & Industry



Auxiliary equipment





- 1. Rotary cluster
- 2. Cable head
- 3. Calmps
- 4. Blocking









AUTOBOXING MACHINE



AUTOBOXING MACHINE

TPAD.F4072



Specification

Machine dimensions: 2188 x 1492 x 1560mm

Capacity: 1 kw

■ Pressure: 0,4-0,6 MPa

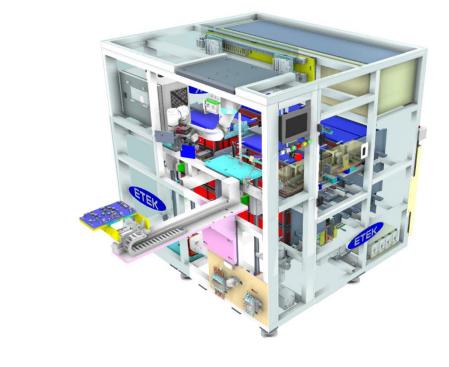
• Cycle time: 6s

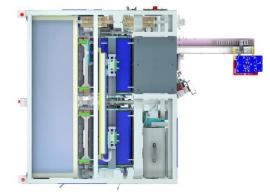
Accuracy: 0.3mm



Product & Industry

- 3C (Computer, Communication,C onsumer Electronics)
- Plastic, Plastic components



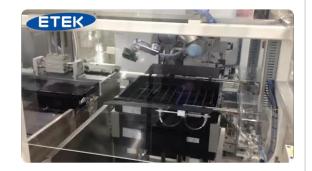






- 1. Transfering boxing
- 2. Cylinder block
- 3. Pick and place
- 4. Stacking boxes
- 5. Transfering
- 6. Robot pick and place









SPEAKER CONE FORMING MACHINE



SPEAKER CONE FORMING MACHINE

TPAD.F5720



Machine dimensions: 3348 x 1000 x 1755mm

Capacity: 2 kw

■ Pressure: 0,4-0,6 MPa

Cycle time: 4sAccuracy: 0.3n

Accuracy: 0.3mm



Product & Industry



 3C (Computer, Communication,C onsumer Electronics)





- 1. Loading
- 2. Thermal pressing
- 3. Drying and Dispensing
- 4. Unloading







BODY CUTTING MACHINE



BODY CUTTING MACHINE

TPAD.F5721



Specification

Machine dimensions: 2751 x 870 x 1478mm

Capacity: 2 kw

• Pressure: 0,4-0,6 MPa

• Cycle time: 4s

Accuracy: 0.2mm



Product & Industry



 3C (Computer, Communication,C onsumer Electronics)





- 1. Cut lengthwise
- 2. Cut horizontally
- 3. Cut the bavia edge
- 4. Transfering
- 5. Trays











AUTO CUTTING MACHINE



AUTO CUTTING MACHINE

TPAD.F5850



Specification

Machine dimensions: 2751 x 870 x 1478mm

Capacity: 2 kw

• Pressure: 0,4-0,6 MPa

• Cycle time: 8s

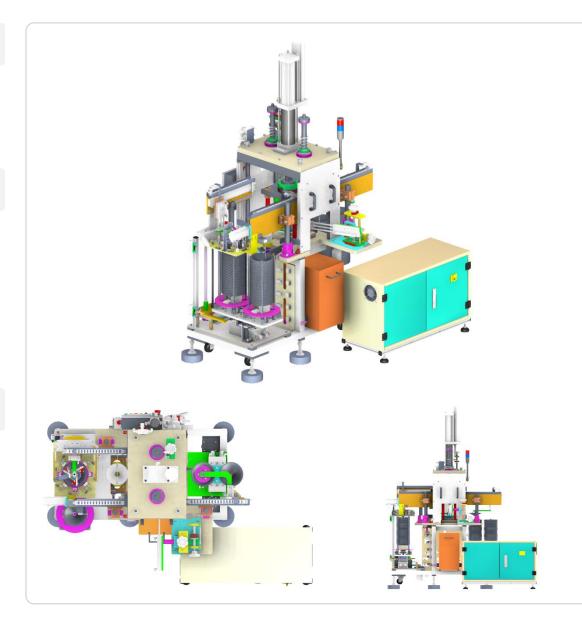
Accuracy: 0.2mm



Product & Industry



 3C (Computer, Communication,C onsumer Electronics)





- 1. Input products
- 2. Transfering 01
- 3. Cutting
- 4. Transfering 02
- 5. Output products







LASER CUTTING & SEWING MACHINE



TPAD.F8050



Specification

Machine dimensions: 2661 x 2200 x 1478mm

Capacity: 2 kw

• Pressure: 0,4-0,6 MPa

• Cycle time: 16s

Accuracy: 0.3mm

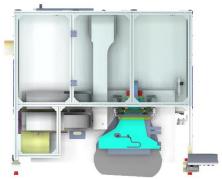


Product & Industry











1. Robot 6 axis









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